

## Destiny Tool Carbide Clearance

Destiny tool's signature Viper DVH series of end mills with patented Double Variable Helix design provide excellent cutting in aluminums, plastics, brass, and other non-ferrous materials. Their Stealth™ coating brings a contact surface with the lowest coefficient of friction of any coating on the market, helping to reduce edge build up and lower excess heat when cutting. Try them today!



### 2 Flute Square End & Ball End

Aluminum & Non-Ferrous, Var.-Helix



Order Code	Cutting Dia.	Shank Dia.	Length of Cut	Overall Length	Length Below Shank	Finish	Price	Quantity*
103-V20806S	1/8"	1/8"	3/8"	1-1/2"	--	Stealth™	\$10.61	<b>Sold</b>
103-V2080304S	1/8"	1/8"	3/16"	1-1/2"	1/2"	Stealth™	\$10.90	3
103-V2240809S	3/8"	3/8"	1/2"	2-1/2"	1-1/8"	Stealth™	\$35.55	5
103-V2240817S	3/8"	3/8"	1/2"	4"	2-1/8"	Stealth™	\$43.00	5
103-V2321011S	1/2"	1/2"	5/8"	3"	1-3/8"	Stealth™	\$45.58	6
103-V24012S	5/8"	5/8"	3/4"	3-1/2"	--	Stealth™	\$73.10	3
103-BV21608S	1/4"	1/4"	1/2"	2"	--	Stealth™	\$28.09	1
103-BV22410S	3/8"	3/8"	5/8"	2"	--	Stealth™	\$35.83	1
103-BV23212S	1/2"	1/2"	3/4"	3"	--	Stealth™	\$54.75	<b>Sold</b>
103-BV24012S	5/8"	5/8"	3/4"	3-1/2"	--	Stealth™	\$90.30	1



### 3 Flute Square End

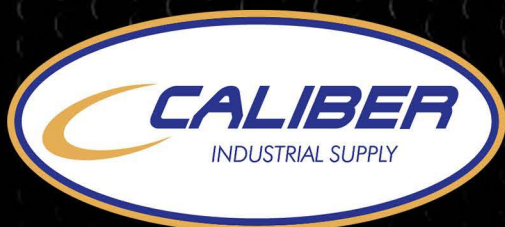
Aluminum & Non-Ferrous, Var.-Helix



Order Code	Cutting Dia.	Shank Dia.	Length of Cut	Overall Length	Length Below Shank	Finish	Price	Quantity*
103-V32008S	5/16"	5/16"	1/2"	2"	--	Stealth™	\$24.37	2
103-V33210S	1/2"	1/2"	5/8"	3"	--	Stealth™	\$40.71	<b>Sold</b>
103-V34012S	5/8"	5/8"	5/8"	3-1/2"	--	Stealth™	\$73.10	<b>Sold</b>
103-V34826S	3/4"	3/4"	1-5/8"	4"	--	Stealth™	\$108.36	<b>Sold</b>

\*WHILE QUANTITIES LAST

STOCK UPDATED **December 23, 2021**



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**MADE IN USA**



## Destiny Tool Carbide Clearance

Destiny Tool's Raptor DVH brings their patented Double Variable Helix design in a 4 flute geometry, and a unique 3/6 flute geometry which performs very well in profiling applications. A large flute taking a heavy cut, followed by a smaller flute taking a lighter cut, provides an excellent finish in "hard to machine" materials such as Stainless Steel and Titanium. Raptor End Mills also come with an AlTiN coating for increased tool life and higher performance in applications up to 930°C / 1700°F. Try them today!



### 4 Flute Square End

General Purpose Steel, Var.-Helix



Order Code	Cutting Dia.	Shank Dia.	Length of Cut	Overall Length	Length Below Shank	Corner Radius	Price	Quantity*
103-R61606RC	1/4"	1/4"	3/8"	2"	--	.015-.020	\$15.77	2
103-R62408C	3/8"	3/8"	1/2"	2"	--	--	\$23.79	1
103-R62408RC	3/8"	3/8"	1/2"	2"	--	.015-.020"	\$26.09	8
103-R63210RC	1/2"	1/2"	5/8"	3"	--	.025-.030"	\$43.86	6
103-R63216C	1/2"	1/2"	1"	3"	--	--	\$45.29	1
103-R63216RC	1/2"	1/2"	1"	3"	--	.025-.030"	\$48.45	1
103-R63216RCG	1/2"	1/2"	1"	3"	--	.025"	\$38.99	1
103-R63220RC	1/2"	1/2"	1-1/4"	3"	--	.025-.030"	\$49.88	2
103-R64816RC	3/4"	3/4"	1"	3"	--	.035-.040"	\$104.63	<b>Sold</b>



### 3/6 Flute Square End

Contouring Exotic Materials, Var.-Helix



Order Code	Cutting Dia.	Shank Dia.	Length of Cut	Overall Length	Length Below Shank	Corner Radius	Price	Quantity*
103-DVH42013RC	5/16"	5/16"	13/16"	2-1/2"	--	.015-.020	\$23.22	2
103-DVH424140RC	3/8"	3/8"	7/8"	5"	--	.015-.020	\$45.29	3
103-DVH43210RC	1/2"	1/2"	5/8"	3"	--	.025-.030	\$43.86	2
103-DVH43216RC	1/2"	1/2"	1"	3"	--	.025-.030	\$48.45	<b>Sold</b>

Also available from Destiny Tool is the Diamond Back Rougher. With an aluminum style geometry, Stealth™ coating, and capable of feeds up to 0.040" per tooth, if you need to remove a lot of material in very little time, this is the tool to use!



### Diamond Back Roughers

Heavy Aluminum Roughing, Var.-Helix



Order Code	Cutting Dia.	Shank Dia.	Length of Cut	Overall Length	Length Below Shank	Corner Radius	Price	Quantity*
103-DR3321011R030S	1/2"	1/2"	5/8"	3"	1-3/8"	.030	\$61.35	1
103-DR34816R030S	3/4"	3/4"	1"	3"	--	.030	\$123.26	1

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